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Patentanmeldung Nr. Patent application No. Demande de brevet n°

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Der Präsident des Europäischen Patentamts;
Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets
p.o. _____

R C van Dijk

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(Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung.
If no title is shown please refer to the description.
Si aucun titre n'est indiqué se référer à la description.)

Shelf stable product with living micro-organisms

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TRAITE DE BUDAPEST SUR LA RECONNAISSANCE
INTERNATIONALE DU DEPOT DES MICRO-ORGANISMES
AUX FINS DE LA PROCEDURE EN MATIERE DE BREVETS

FORMULE INTERNATIONALE

DESTINATAIRE :

RECEPISSE EN CAS DE DEPOT INITIAL,
délivré en vertu de la règle 7.1 par
l'AUTORITE DE DEPOT INTERNATIONALE
identifiée au bas de cette page

SOCIETE DES PRODUITS NESTLE S.A.
Patents department
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NOM ET ADRESSE
DU DEPOSANT

I. IDENTIFICATION DU MICRO-ORGANISME	
Référence d'identification donnée par le DEPOSANT : NCC 2461	Numéro d'ordre attribué par l'AUTORITE DE DEPOT INTERNATIONALE : I.- 2116
II. DESCRIPTION SCIENTIFIQUE ET/OU DESIGNATION TAXONOMIQUE PROPOSEE	
Le micro-organisme identifié sous chiffre I était accompagné :	
<input checked="" type="checkbox"/> d'une description scientifique <input checked="" type="checkbox"/> d'une désignation taxonomique proposée (Cocher ce qui convient)	
III. RECEPTION ET ACCEPTATION	
La présente autorité de dépôt internationale accepte le micro-organisme identifié sous chiffre I, qu'elle a reçu le 12 JANVIER 1999 (date du dépôt initial) ¹	
IV. RECEPTION D'UNE REQUETE EN CONVERSION	
La présente autorité de dépôt internationale a reçu le micro-organisme identifié sous chiffre I le (date du dépôt initial) et a reçu une requête en conversion du dépôt initial en dépôt conforme au Traité de Budapest le (date de réception de la requête en conversion)	
V. AUTORITE DE DEPOT INTERNATIONALE	
Nom : CNCM Collection Nationale de Cultures de Microorganismes Adresse : INSTITUT PASTEUR 28, Rue du Docteur Roux F-75724 PARIS CEDEX 15	Signature(s) de la (des) personne(s) compétente(s) pour représenter l'autorité de dépôt internationale ou de l'(des) employé(s) autorisé(s) : Mme Y. CERISIER Directeur Administratif de la CNCM Date : Paris, le 12 février 1999

¹ En cas d'application de la règle 6.4.d), cette date est la date à laquelle le statut
d'autorité de dépôt internationale a été acquis.

Formule BP/4 (page unique)

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Shelf Stable Product with Living Micro-organisms

The present invention relates to a liquid product, which is water- or milk-based and which comprises living micro-organisms, and which is basically shelf stable.

5 The present invention further relates to a method for preparing a liquid, water- or milk-based delivery system for micro-organisms, and a method for providing to a consumer living micro-organisms in a water- or milk based liquid.

10 The bacterial population of the human or animal gastro-intestinal tract constitutes an enormously complex ecosystem that includes many types of microorganisms. There are more than 400 different species of bacteria in an individual's microbiota (= bacterial micro-flora), the total population of which is approximately 10^{14} cells. From the stomach to the colon the number of bacteria increases throughout the gastro-intestinal tract. The highest bacterial counts are

15 found in the colon with up to 10^{11} colony forming units (cfu) per ml gut content.

Depending of the kind of a specific bacterium that is part of the microbiota it may live in a parasitic, commensal or symbiotic relationship with its host. Many beneficial effects may be exerted by symbiotic bacteria, for example prevention

20 of constipation and/or diarrhea, enhancement of mineral absorption, protection from infection, prevention of cancer, immunomodulation and others. Micro-organisms that have a beneficial effect on their host, including bacteria, are generally referred to as probiotic micro-organisms or probiotics.

25 In order to provide to a consumer the beneficial functionalities of probiotics, huge efforts have been made to prepare probiotics in sufficient quantity in an orally consumable form. These efforts, however, were repeatedly confronted with several technical problems linked to the production and stabilisation of probiotic preparations.

30 For example, the fact that many probiotic bacteria possess an anaerobic metabolism imposes specific technical requirements on all process and product levels between a starting culture and a consumable product suitable to deliver said bacterium in sufficiently high concentration to a human or animal.

35 Actually, the mere fact that living bacteria are metabolically active – even at chilled temperatures - imposes problems: ingestible carriers of probiotics often

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sustain degradation by the bacterial activity, which may render the carrier completely unpalatable.

5 It is another pertinent problem to warrant that sufficient amounts of probiotic arrive in a living state in the small and large intestines. As a matter of fact, the acidity of the stomach as well as the exposure to bile acids drastically reduce survival of bacteria during the passage of the gastro-intestinal tract.

10 In the prior art many possibilities for providing probiotic bacteria are reported. A generally applied approach to obtain a stable preparation of probiotics comprises the steps of conducting a fermentation to obtain high cfu of bacteria, adding a carrier or protective material, such as carbohydrates or milk powder, and, drying the mixture, for example by freeze-drying. In this way, a bacterial preparation with low A_w and prolonged shelf life may be obtained. A disadvantage of a hot
15 drying or a freeze-drying process as applied according to this principle is, however, that significant losses of living bacteria must be accounted for. Furthermore, only dried products are obtained according to this kind of procedure. It would be advantageous to have more convenient forms of consumption.

20 Another way of delivering a probiotic is the preparation of a material, which was fermented by the probiotic. This is the case, for example, with yoghurts that were obtained from fermenting milk with a micro-organisms. The advantage of these products is that they are relatively stable when chilled, due to the low pH of the
25 product after fermentation. However, the acid produced by the fermenting activity of the probiotic does not correspond to every consumer's taste. In addition, these products still have to be chilled.

30 Similarly, "sweet acidophilus milks" which are commercially available have to be chilled in order to prevent deterioration and fermentation of the product (see EP 0 154 614B1, Col. 2, lines 27-33). This holds true even though the product itself has not been fermented.

35 EP 0 154 614 discloses a method of cultivating, in milk, organisms that have a slow growth capacity. Basically, a bulk starter is prepared together with milk, which is kept at optimum growth conditions until a pH of 4.5- 5 is reached. Thereafter the bulk starter is added to a process milk batch and cultivated therein,

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again at optimum growth conditions, until a bacterial content of 10^8 cfu per ml is obtained. This is an acidified product and thus has the same disadvantages as reported above.

- 5 In view of the prior art it is an objective to provide other means or another delivery system for probiotic micro-organisms.

It is another objective to find a way of providing probiotics without the losses during a drying step.

10

Furthermore, it is an objective to provide viable probiotics while avoiding the costs and energy expenditures associated with the cooling or chilling of a probiotic preparation.

- 15 In addition, it is an objective of the present invention to provide probiotics in the form of a product that has a prolonged shelf life and a convenient way of being consumed.

- 20 Remarkably, it has been found that probiotic micro-organisms may be kept stable in a water- or milk-based liquid at room temperature for a prolonged time, such as several months. This surprising finding could be obtained, for example, when the probiotics were provided in a liquid that does not contain carbohydrates that may be digested by the micro-organism.

- 25 Accordingly, the present invention provides, in a first aspect a liquid product, which is water- or milk-based and which comprises living micro-organisms, characterised in that the liquid product has a shelf-life of at least 1 month at 10° , during which the pH of the product decreases less than 2 points and/or the amount of living bacteria decreases less than 2 log-units.

30

In a further aspect, the present invention provides a method for manufacturing a liquid, water- or milk-based delivery system for micro-organisms, which is shelf stable for at least 1 month at 10°C , the method comprising the steps of fermenting a medium to obtain a biomass of living micro-organisms, and

35 adding the biomass to a water-based liquid which is free of carbohydrates that can be metabolised by the micro-organism.

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In another aspect, the present invention provides a method for providing to a consumer living micro-organisms in a water-or milk-based liquid, the method comprising the step of administering to a consumer the product according to the invention.

5

In still another aspect, the present invention provides the use of micro-organisms in water- or milk based liquid, shelf-stable products.

In the figures,

10

Figure 1 shows pH and acidity in °Dornic over two months a product according to the present invention inoculated with micro-organisms at 2.5×10^7 cfu/ml.

15

Figure 2 shows cfu losses of bacteria stored at 25°C in a liquid product according to the present invention over a period of 98 days.

Within the context of this specification the word "comprises" is taken to mean "includes, among other things". It is not intended to be construed as "consists of only".

20

In the context of the present invention, the products according to the invention comprising living micro-organisms may also be referred to as delivery systems for said micro-organisms.

25

The term "water- or milk-based liquid" refers to any liquid, which is not hydrophobic. For example, the term excludes lipid- or oil based liquids. The term includes, however, emulsion-type of liquids containing lipid droplets in a hydrophilic base, for example.

30

Preferably, the liquid product according to the invention has a Brookfield viscosity of below 200 Pa s^{-1} . More preferably, the liquid product according to the invention has a Brookfield viscosity of below 100 Pa s^{-1} , most preferably, the liquid product has a Brookfield viscosity of below 20 Pa s^{-1} . The Brookfield viscosity is established at a shear rate of 5 RPM and at a temperature of 8°C.

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These values were established with a Brookfield DV-II+ viscometer.

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The term "shelf-stable" generally means that the product does not need to be chilled at 8°C or below, but can be stocked in an un-chilled shelf of a super-market. The temperature in a super market is usually in the range between 16-25°C.

5

For the purpose of the present invention, the "shelf life" of a product is taken to start at the moment on which the manufacture of the product is completed, that is, after filling and sealing of the product. For simplicity and for giving a clear moment, the further time that it may take until the product is on the shelf in a super market is not taken into consideration for the starting point of the "shelf life" according to the present invention. This is due to the high variability of the time between manufacture and appearance in the super market, which in practice may depend on many, inconstant factors.

15 In an embodiment, the products of the present invention are characterised in that they comprise milk proteins, lactose and/or other milk or milk derived solids.

20 In particular, milk solids include dairy products or products containing ingredients that are derived from milk, for example milk protein, such as whey proteins, casein protein, milk carbohydrates, such as lactose, or milk lipids, such as cream, for example. Preferably, the product according to the present invention comprises milk protein.

25 Accordingly, the product may be a whole, skimmed, or half-skimmed milk, buttermilk, or a reconstituted milk, based on a milk powder, for example. Preferably, the liquid product is a milk that was sterilised, for example by ultra heat treatment (UHT). Preferably, the products are shelf-stable, liquid dairy products.

30 Alternatively, the products according to the present invention may be a syrup, a soft drink, a carbonated soft drink, a tea, such as a cold tea, a juice, such as an apple, orange or generally fruit juice, for example.

35 The products may also be a soy-based product. For example, it may be a soy-milk or a soy-drink. For example, the liquid product may be a soy-based replacement for milk. The soy-based product may be free of lactose.

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Preferably, the product according to the present is a non-fermented product.

5 However, the product according to the present invention may be envisaged to be a fermented product, which was obtained, for example, by fermenting a medium, heat treating or pasteurising the medium to reduce bacterial load, and, at the same time, kill the fermenting bacteria. Then the fermented, optionally pasteurised product could be supplemented with a micro-organism according to the present invention, which will not further grow on the fermented medium. For example, the product may be a yoghurt, which is heat-treated and to which micro-organisms which are not able to grow on the fermented, heat-treated product are added, in order to obtain a product which fulfils the features of the present invention.

10 The term "log unit" refers to the logarithm on the base of ten. Therefore, a decrease of one log-unit cfu refers to, for example a decrease from 10^9 to 10^8 cfu. In other words, a decrease of one log unit means a decrease to 10% of the starting value of 100%, for example.

20 A decrease in one pH point may be illustrated at the example of a pH decrease of from 7.0 to 6.0, or from 6.5 to 5.5. A decrease in 2 pH points may be a decrease from pH 6.7 to pH 4.7, for example.

25 In an embodiment, the products of the present invention are free of carbohydrates that can be metabolised by the micro-organisms. For example, if the liquid product comprises lactose, the micro-organism is preferably a bacterium that cannot metabolise lactose.

30 Therefore, in a further embodiment of the present invention, the micro-organisms cannot use lactose as a nutrient. Examples for micro-organisms that cannot use lactose are *Lactobacillus paracasei* (CNCM I-2116), or *Lactobacillus rhamnosus* (ATCC53103).

35 According to another example according to the present invention, the micro-organism cannot use sucrose as a nutrient. *Lactobacillus delbruecki subsp bulgaricus* (ATCC11842), and *Lactobacillus helveticus* (ATCC15009) are strains that cannot use sucrose as a substrate.

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Alternatively, the product of the present invention may be free of another carbohydrate source that could be metabolised by the micro-organism.

5 For illustrating the principle of the present invention it is theoretically assumed that if any of the products of the present invention is free of sucrose, but contains other carbohydrates, the micro-organism comprised in the product may be able to metabolise or use as a macro-nutrient only the missing carbohydrates, such as sucrose, for example.

10 The product according to the present invention is preferably free of one or more of the carbohydrates selected from the group consisting of fructose, glucose and sucrose. Preferably, it is free of glucose and/or fructose, more preferably they are free of sucrose.

15 For the purpose of the present invention, the term "free of a carbohydrate", for example "free of sucrose", refers to liquid products in which the carbohydrate is present in amounts smaller than 0.2 g per 100 ml of the liquid product. Preferably, the carbohydrate source is present in amounts smaller than 0.1 g /100ml, more preferably less than 0.05g/100ml, most preferably less than 0.01
20 g/100 ml.

Accordingly, if the micro-organism is capable of using sucrose, fructose and glucose, the liquid product is preferably free of any of these three carbohydrates.

25 Preferably, the micro-organisms is naturally incapable of using carbohydrates that are present in the liquid product. For example, it may be a strain which naturally cannot use lactose. For example, it can be a natural mutant. Alternatively, the micro-organism may be genetically engineered to be unable to grow on specific carbohydrates.

30 Preferably, the micro-organism is a bacterium. More preferably, it is a lactic acid bacterium.

35 In a preferred embodiment, the micro-organism is a probiotic.

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In an embodiment of the present invention, the micro-organism is a strain selected from the group of genera consisting of *Lactobacillus*, *Bifidobacterium*, *Streptococcus*, *Lactococcus*, *Enterococcus* and mixtures of these.

5 Preferably, the micro-organism is a *Lactobacillus*-strain. More preferably it is selected from the group consisting of *L. casei*, *L. paracasei*, *L. acidophilus*, *L. plantarum*, and mixtures of these. Preferably, the micro-organism is a *L. paracasei*-strain, for example, the micro-organism is *Lactobacillus paracasei* (CNCM I-2116).

10

Preferably, the liquid product according to the present invention comprises at least 10^4 cfu of the micro-organism per ml at the beginning of shelf life. More preferably, at least 10^5 , even more preferably, at least 10^7 , most preferably at least 10^8 cfu/ml. For example, the liquid product comprises at least 10^6 cfu /ml.

15

Preferably, the liquid product according to the present invention contains 10^5 - 10^9 , more preferably 10^6 - 10^8 cfu of the micro-organism per ml during the whole shelf life as defined according to the invention.

20

In an embodiment of any of the liquid product according to the present invention, the liquid products has shelf life of at least 1 month at 20°C during which the product experiences a decrease in pH of less than 2 points and during which the loss of living micro-organisms is less than 2 log-units. Preferably, the decrease in pH is less than 1 unit, more preferably less than 0.5 unit.

25

The liquid product according to the present invention preferably has a shelf-life of at least 2 months at 20°C during which the pH of the products decreases less than 2 points and the amount of living micro-organisms decreases less than 2 log units. Preferably, the decrease in pH is less than 1 unit, more preferably less than 0.5 unit.

30

Preferably, the liquid product according to the present invention has a shelf life of at least 2 months at 20°C during which the pH decreases less than 2 points and the amount of living micro-organisms decreases less than 1.5 log units. Preferably, the pH decreases less than 1 log unit, more preferably less than 0.5 unit.

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5 Preferably, the liquid product according to the invention has a shelf live of at least 2 months at 20°C during which the pH decreases less than 1 point and the amount of living micro-organisms decreases less than 2 log units. Preferably, the amount of living micro-organisms decreases less than 1 log unit, more preferably less than 0.5 log units.

10 Preferably, the liquid product according to the invention has a shelf live of at least 2 months at 20°C during which the pH decreases less than 0.5 point and the amount of living micro-organisms decreases less than 2 log units. Preferably, the amount of living micro-organisms decreases less than 1 log unit, more preferably less than 0.5 log units.

15 For example, the product may have a shelf life of at least 2 months at 20°C during which the pH decreases less than 0.3 points and the amount of living bacteria decreases less than 1, preferably less than 0.5, more preferably less than 0.3 log units.

20 Preferably, the liquid product according to the present invention has shelf life of at least 1 month at 25°C during which the product experiences a decrease in pH of less than 2 points and during which the loss of living micro-organisms is less than 2 log-units. Preferably, the decrease in pH is less than 1 unit, more preferably less than 0.5 unit.

25 The liquid product according to the present invention preferably has a shelf-life of at least 2 months at 25°C during which the pH of the products decreases less than 2 points and the amount of living micro-organisms decreases less than 2 log units. Preferably, the decrease in pH is less than 1 unit, more preferably less than 0.5 unit.

30 Preferably, the liquid product according to the present invention has a shelf life of at least 2 months at 25°C during which the pH decreases less than 2 points and the amount of living micro-organisms decreases less than 1.5 log units. Preferably, the pH decreases less than 1 log unit, more preferably less than 0.5 unit.

35 Preferably, the liquid product according to the invention has a shelf live of at least 2 months at 25°C during which the pH decreases less than 1 point and the

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amount of living micro-organisms decreases less than 2 log units. Preferably, the amount of living micro-organisms decreases less than 1 log unit, more preferably less than 0.5 log units.

- 5 Preferably, the liquid product according to the invention has a shelf live of at least 2 months at 25°C during which the pH decreases less than 0.5 point and the amount of living micro-organisms decreases less than 2 log units. Preferably, the amount of living micro-organisms decreases less than 1 log unit, more preferably less than 0.5 log units.

10

Preferably, the product may have a shelf life of at least 2 months at 25°C during which the pH decreases less than 0.3 points and the amount of living bacteria decreases less than 1, preferably less than 0.5, more preferably less than 0.3 log units.

15

Preferably, all the above-indicated parameters of shelf life of the product according to the present invention, as defined by storage temperature (10, 20, or 25°C), decrease in pH (2, 1, 0.5, 0.3 points) and cfu (2, 1.5, 1, 0.5, 0.3 log units) may be obtained for a shelf-life of as much as 3 months or more.

20

The product may have any pH in the range of 3.4 – 8, preferably 4 – 7.5, most preferably 6 – 7, as long as the specific pH in this range remains stable during shelf life as defined according to the present invention.

25

For example, the pH of the product according to the present invention remains in the range of 6 – 7 during a shelf life of 2 months at 20°C.

30

In an embodiment, the pH of liquid product according to the present invention, before shelf life, is 3 or above. More preferably, the pH is 4 or above, even more preferably 5 or above, still more preferably, it is 6 or above. For example, the pH of the product is 5.5 or above. Most preferably, the pH of the product at the beginning of shelf life is in the range of 6.1 – 7.8.

35

In an embodiment of the method for manufacturing the step of fermenting a medium is conducted for at least 7 hours at above 30°C, more preferably at least 8 hours above 35°C, for example at 37°C.

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Optionally, the method for manufacturing the liquid, water- or milk based delivery system for micro-organisms, the method may further comprise the step of separating the biomass from the fermented medium and/or, as a further option, washing the biomass, before adding to the water- or milk based liquid. According to an additional option, the biomass may be frozen, dried or freeze-dried before adding it to the water- or milk based liquid.

In the method for providing to a consumer living micro-organisms, the consumer preferably is in need or wants to consume the living micro-organisms, and the micro-organisms are administered in sufficient amounts. Sufficient amounts usually means that at least 10^6 - 10^7 living micro-organisms are administered per serving. Preferably, at least one serving is consumed per day.

Example:

A shelf stable, milk-based liquid comprising a probiotic strain was prepared according to the following procedure.

MATERIAL AND METHODS

As a probiotic micro-organism, *Lactobacillus paracasei* (CNCM I-2116) was chosen. This strain is β -galactosidase-deficient and cannot, therefore, use lactose as a substrate of carbohydrates.

The experiment was independently conducted with a frozen concentrate as well as a starter preparation.

For the starter preparation the following medium was used:

- 1% yeast extract
- 2% glucose
- 1% calcium carbonate
- 0.05% manganese sulfate
- 95.05% water

The medium was heat treated at 95°C for 30 min and then cooled at 4°C (not longer than 24 hours) or at 37°C for immediate inoculation.

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Inoculation was carried out with 0.05% by weight of a partly defrosted can of a frozen concentrate of the selected strain, which is characterised by $1-2 \times 10^{10}$ cfu of bacteria per gram of concentrate.

- 5 Fermentation was carried out at 37°C during 11 hours under stirring conditions, followed by cooling at 4°C.

At the end of fermentation, a starter culture having a pH of 4.6 and containing 10^9 cfu of *L. paracasei* per ml of fermented medium was obtained.

10

- UHT half-skimmed milk was purchased in a supermarket. It was completed with a sweetener (0.01% by weight of sucralose) in order to give a sweet taste to the liquid product. Sucralose was added in the form of a sterile solution prepared by filtration: 5g of sucralose were dissolved into 95g of water. This 5% sucralose solution was sterilised by filtration with vacuum driven disposable filter system (membrane diameter 0.22µm. From this sterile solution, 20g (20ml) were removed and added into 980g of UHT purchased milk. The UHT-milk so obtained was thus free of any carbohydrate that could be metabolised by CNCM I-2116.

20

The milk was then inoculated with the strain so as to obtain a starting concentration of $2 - 5 \times 10^7$ cfu of CNCM I-2116 per ml.

- 25 In parallel, the same strain was added to another sample of half-skimmed milk directly in the form of the frozen concentrate discussed above, to obtain the same starting concentration of $2 - 5 \times 10^7$ cfu of CNCM I-2116 per ml.

The milks inoculated with the starter preparation and the frozen concentrate, respectively, was then mixed well before filling into sterile glass bottles.

30

Products were then stored for 2 months at 25°C and analysed along the storage.

Analysis included measurements of pH, Dornic acidity and cell-counts (cfu).

- 35 For establishing cell counts of CNCM I-2116, the standard MRS medium (Man-Rogosa-Sharpe) for plating of lactobacilli was used. Before each cell-count, the milk bottle on storage was mixed well and 1 ml was taken to carry out the

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analysis. Appropriate dilutions were carried out on a diluent containing 1.5% tryptone, 0.85% NaCl and 0.01% of an antifoaming agent. One ml portions of the dilution were mixed with the MRS agar in a Petri-dish.

- 5 Plates were examined after anaerobic incubation at 37°C for 48 hours and the number of colony forming units per ml were calculated.

RESULTS

- 10 Cfu-losses of CNCM I-2116 in UHT skimmed and half-skimmed milk, when stored at 25°C remained, below 0.3 log and reached final value of 10^7 cfu/ml after a shelf life of two months. In the same period, pH decreased from 6.50 - 6.40 to a final level of 6.30. The Dornic acidity increased very slightly along the storage at 25°C from 18°D to 21 to a final level below 25°D.

- 15 Figure 1 shows pH-development (square-symbols) and Dornic Degree (rhombus-symbols) development in the course of the storage period.

- 20 The Dornic acidity is a very sensitive value, which theoretically may change during shelf life even at constant pH. Even though this value has not the same importance as pH for the purpose of the present invention, the acidity values are of the shelf stable product are indicated for illustration of the stability of the product during a prolonged shelf life at 25°C.

- 25 Figure 2 shows the decrease in log cfu/ml over a storage time of 98 days at 25°C. As can be seen, the mortality of bacteria remains very low during the first 70 days, resulting in a loss of cfu of less than 0.2 log.

- 30 The experiment surprisingly showed that bacterial preparations can be kept in a liquid, such as a milk, in a shelf-stable way, such as at 25°C for two months without substantial loss of cell counts and without substantial decrease in pH. This makes the water- or milk based liquid a valuable, easy-to-handle delivery system or carrier for probiotic micro-organisms, which are unable to metabolise carbohydrates contained in the water- or milk based liquid.

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Claims

1. A liquid product, which is water- or milk-based and which comprises living micro-organisms, characterised in that the liquid product has a shelf-life of at least 1 month at 10°C, during which the pH of the product decreases less than 2 points and/or the amount of living bacteria decreases less than 2 log-units.
2. The product according to Claim 1, which is characterised in that it comprises milk proteins, lactose and/ or other milk or milk-derived solids.
3. The liquid product according to Claim 1, which is free of carbohydrates that can be metabolised by the micro-organisms.
4. The product according to Claim 1 or 2, wherein the micro-organisms cannot use lactose as a nutrient.
5. The product according to Claim 1, wherein the micro-organism is a strain selected from the group of genders consisting of *Lactobacillus*, *Bifidobacterium*, *Streptococcus*, *Lactococcus*, *Enterococcus* and mixtures of these.
6. The liquid product according to Claim 1, wherein the shelf life of the product is at least 1 month at 20°C during which the product experiences a decrease in pH of less than 2 points and during which the loss of living bacteria is less than 2 log-units.
7. The product according to any of the preceding Claims, wherein the micro-organism is a probiotic.
8. The liquid product according to any of the preceding Claims, which has, at the beginning of shelf life, a pH of 4 or above.
9. A method for manufacturing a liquid, water- or milk-based delivery system for micro-organisms, which is shelf stable for at least 1 month at 10°C, the method comprising the steps of:
fermenting a medium to obtain a biomass of living micro-organisms,
adding the biomass to a water-based liquid which is free of carbohydrates that can be metabolised by the micro-organism.

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10. The method according to Claim 8, wherein the step of fermenting a medium is conducted for at least 7 hours at above 30°C.
- 5 11. A method for providing to a consumer living micro-organisms in a water- or milk based liquid, the method comprising the step of administering to a consumer the product according to any of Claims 1-3.
- 10 12. Use of micro-organisms in water- or milk based liquid, shelf-stable products.

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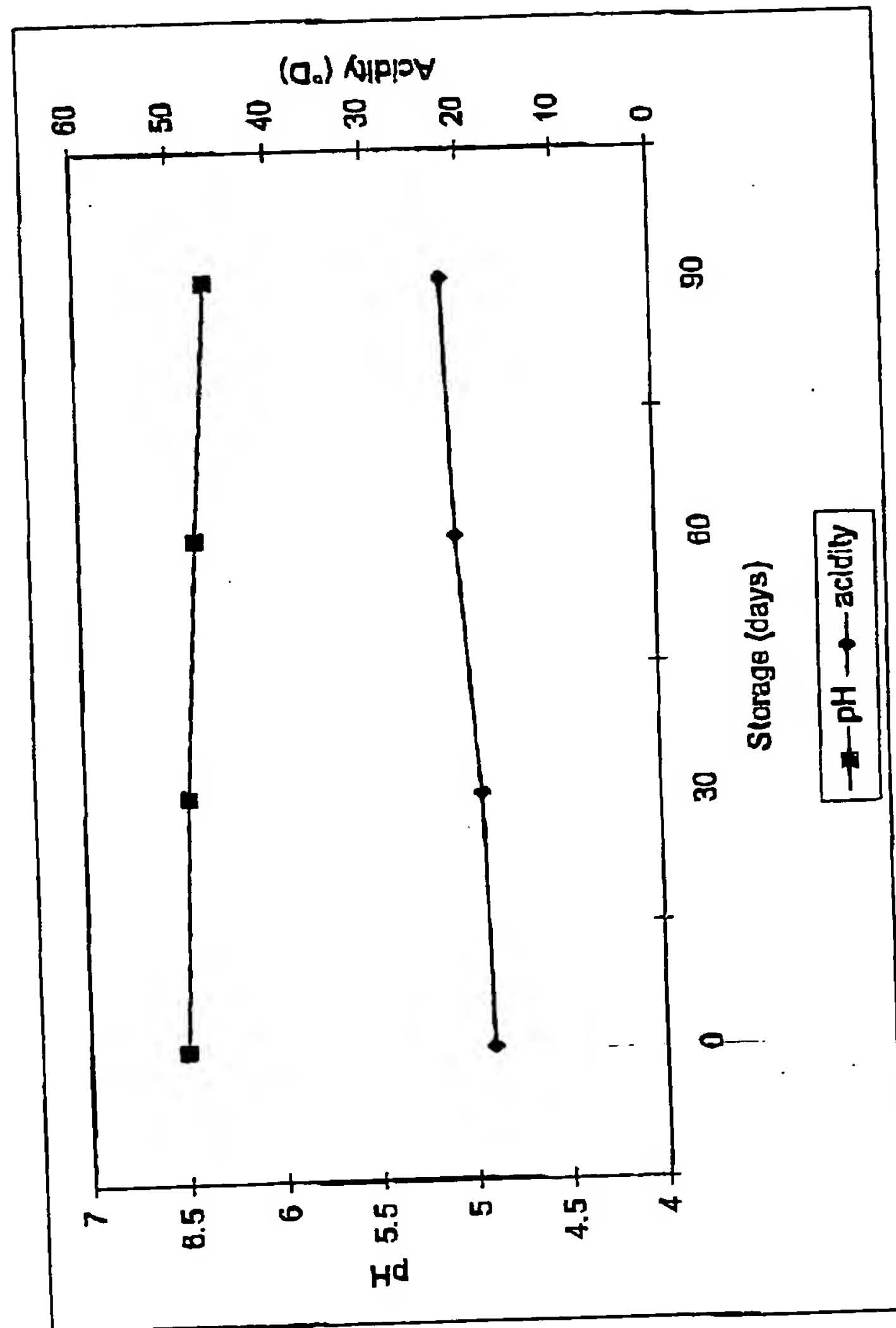
Abstract**Shelf Stable Product with Living Micro-organisms**

- 5 The present invention relates to shelf-stable liquid products, for example dairy products, comprising micro-organisms, especially probiotics. The micro-organisms are able to survive for several months at room temperature basically due to their inability to metabolise nutrients contained in the liquid product. The invention further relates to a method for manufacturing the liquid product
- 10 according to the invention.

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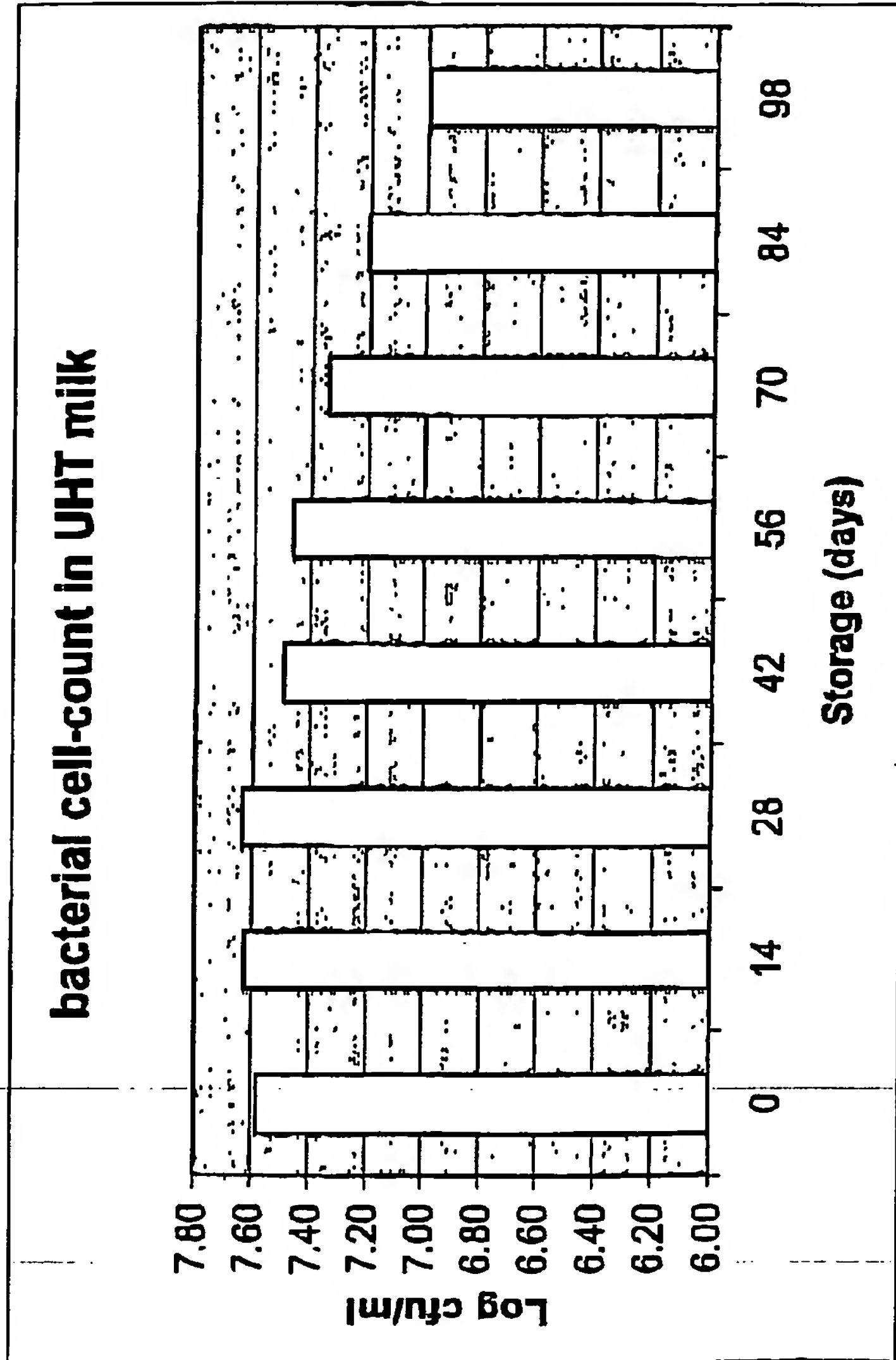
Figure 1



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Figure 2



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